

5/44

DART AEROSPACE LTD	Work Order:	24630
Description: Stud	Part Number:	D3028-1
Dwg: D3028 Rev. A	Qty:	20

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	JF	05.10.21	20
2	MC	Turn blank per Dwg D3028 and FA263 Material: AISI 4130N Bar per MIL-S-6758 or AMS 6348/ 6370/ 6528 Ø0.750" (M4130N-R0.750) Threads per MIL-S-7742	Batch M18767	J.G 05/11/14	20
3	VMG MV	Cut groove as per Dwg D3028 and FA263	SN	05/11/18	20
4	VMG MV	Deburr and Tumble for 5 min. max, a short time to prevent damage to threads	UR	05/11/18	20
5	QC2	Inspect parts as they come off the CNC machine	SN	05/11/18	20
6	QC8	Second check	MF	05/11/18	20
7	PG	Issue P/O 2008929 Finish : Cadmium plate per QQ-P-416F Class 1, Type II Material release note is required.	AK	05/11/24	20
8	RG	Receive and Inspect for transit damage Ensure that material release note is attached	CJ	05/11/30	20
9	ST	Identify and Stock Loc 394	10	05/11/30	20
10	AC	Cost / part	Sur	05-12-07	20
11	DC	Close W/O Inspect Level 21	ES	05/10/07	20

Rev	Date	Change	Revised By	Approved
A	01.05.30	New issue	EC	
B	02.09.10	Made on Cobra	KJ RF	

RELEASED
02/09/12 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/18	#3	one part moved in collect. the groove is off.	VB 05/11/18	Acceptable	VB 05-11-18	VB 05-11-18	VB 05/11/18	VB 05/11/18

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/12/18

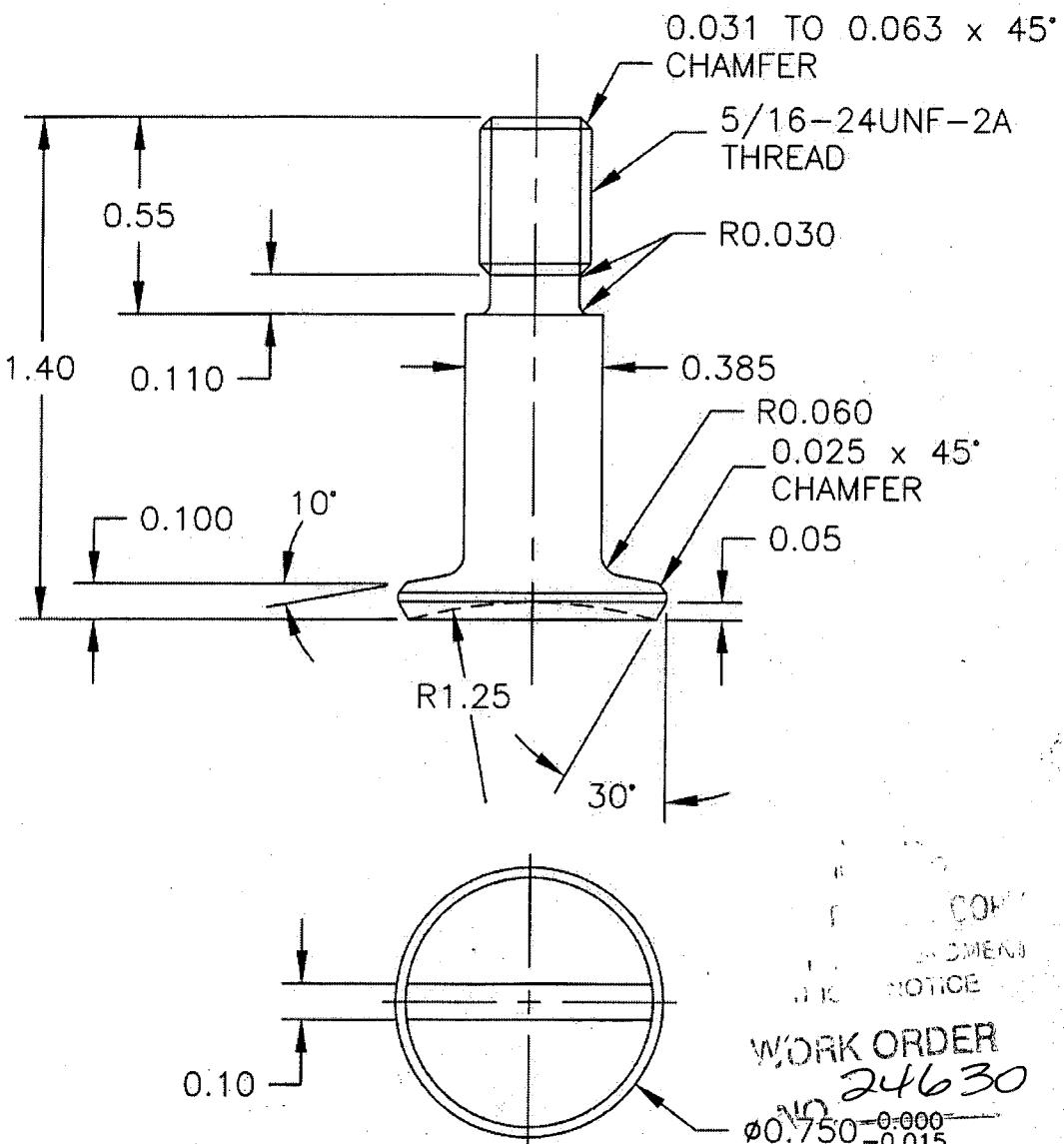
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3028	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE STUD	SCALE 2:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3028-1:

- 1) POSSIBLE SUPPLIER: NORTHERN AERO INDUSTRIES P/N B83602-1
- 2) MATERIAL: AISI 4130N BAR PER MIL-S-6758 OR AMS 6348/6370/6528
- 3) THREADS PER MIL-S-7742
- 4) FINISH: CADMIUM PLATE PER QQ-P-416F CLASS 1, TYPE II
- 5) ALL DIMENSIONS ARE IN INCHES.
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RELEASED
01.05.2018

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 20, 2005
04:09 pm

Work Order No	:	0024630	Department Code:		
Project Name	:	D3028-1	Burden Flags	:	NNNNNNN
Project For	:	WK544	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3028-1	Invoice Number	:	
Description	:	Stud	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	20	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	10-20-05	Est Mark Up	:	0.000%
Est Finish Date	:	11-04-05	Actual Mark Up	:	0.000%
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:				\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	0.00	0.00	
Mark up	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00

DART AEROSPACE LTD	Work Order:	24630
Description:	Part Number:	D 3028 - 1
Inspection Dwg: D 3028 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	J. G	Audited by:	gml	Prototype Approval:	N/A
Date:	05/11/14	Date:	05/11/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

MANCO
DOMPLEX

8095 Crescent 3
Anjou (Québec) H1J 1B6
Tél.: (514) 355-7867
Fax: (514) 355-8750

613 632 4443

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF COMPLIANCE

#

4031

Dart Aerospace

Client / Customer

2008929

Votre # de commande / Your purchase order #

D302 81

de la pièce / part

97326

Notre # de bon de livraison / Our packing slip #

Inspecteur / Inspector <i>Bertrand</i>	Date, équipe / Date, shift <i>Nov 29, 2005</i>
Plaçage / Plating <i>QQL-416-C</i>	
Quantité totale / Total quantity <i>20</i>	Quantité inspectée / Inspected quantity <i>20</i>
Adhésion / Adhesion <i>Good</i>	
Épaisseur / Thickness L.C.D.	H.C.D. Moy / aver. <i>0.0605</i>
Gouilles, taches / Leach, spots <i>NO</i>	Rugosité / Roughness <i>NO</i>
Quantité approuvée / Approved quantity <i>20</i>	Quantité rejetée / Rejected quantity <i>—</i>

Commentaires / Comments

Nous certifions que les pièces énumérées ci-dessus ont été faites en conformité avec vos dessins et spécifications et
renoncent les exigences contenues dans ces dessins et/ou spécifications.

We hereby certify that the parts listed above have been made in accordance with your drawings and specifications and
are correct to the requirements contained in those drawings and/or specifications.

Signé au nom de
Signed on behalf of

MANCO
DOMPLEX